

Bending Iron with XMTG 7000 regulator No. 703922

Place the device on a desired place or mount it to a desired position through 4 mounting points on the main body. To start the operation, connect the mains 220 V with the enclosed cord. The regulator is equipped with 4 buttons in the lowest row, and 2-line display with settings PV (present value, red) and SV (set value, green). The values indicate temperature in °C.

1. Setting the desired temperature

- Press the button SET once. One of the digits in the SV line will start to blink. Using arrows (UP, DOWN) select the desired value.
- To change between order (ones, tens, hundreds), press the A/M button.
- The digit under current setting process will again start to blink, Using arrows (UP, DOWN) select the desired value on this position. Set the desired temperature (typically 180 °C).
- Then press SET button again to confirm the setting.

2. Operation

- The green control light (OUT) indicates the status of regulation (green glow indicates the heating unit under voltage).
- The regulator has a number of internal functions which can be reached after pressing the SET button for 3 seconds. These advanced functions are not useful for the function of the bending iron and we recommend not to change the factory settings.

SAFETY INSTRUCTION

1. Place and operate the device in a safe place, respecting a high surface temperature.
2. The device remains hot a long time after its operation has been finished, do not leave unattended.
3. Use personal safety means (gloves) while operating to protect your hands.
4. Any repairs should be maintained by a qualified electro-maintenance staff.

The devices meet the conformity requirements of the European Union. 

 **DICTUM**

DICTUM GmbH – Gottlieb-Daimler Str. 3 D - 94447 Plattling Germany
www.dictum.com info@dictum.com